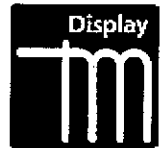


To : ASUSTeK COMPUTER INC.



APPROVAL SIGNATURE

SPECIFICATION
FOR
TOSHIBA MATSUSHITA DISPLAY TECHNOLOGY
TFT-LCD MODULE
LTD111EXCA

SPECIFICATION No. : **G070009-A927**
LTD111EXCA-11

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Revision History

Date	Rev No	Sheet (New)	Item	Old	New	Reason

Caution and Handling Precaution

For your end users' safety, it is strongly advised that the items with "*" should be included in the instruction manual of the system which may be issued by your organization.

Toshiba Matsushita Display Technology always endeavor to maintain sufficient quality of the LCD panel in process of designing and manufacturing, however, to avoid causing extended damages such as accidents resulting in injury or death, fire accidents, or social damages if the LCD panel fails, please adopt safe design as a whole set, by adopting redundant design, taking measure in set design to prevent fire-spreading, over-current, or incorrect operation, etc.

For Safety



Warning

1) SPECIAL PURPOSES

- a) Toshiba Matsushita Display Technology's Standard LCD modules have not been customized for operation in extreme environments or for use in applications where performance failures could be life-threatening or otherwise catastrophic.
- b) Since they have not been designed for operation in extreme environments, they must never be used in devices that will be exposed to abnormally high levels of vibration or shock which exceed Toshiba Matsushita Display Technology's specification limits.
- c) In addition, since Toshiba Matsushita Display Technology's Standard LCD modules have not been designed for use in applications where performance failures could be life-threatening or catastrophic. They must never be installed in aircraft navigation control systems (such as, but not limited to Traffic Collision Avoidance System and Air Traffic Indicator), in military defense or weapons systems, in critical industrial process-control systems (e.g., those involved in the production of nuclear energy), or in critical medical device or patient life-support systems.

2) ELECTRIC SHOCK

DISCONNECT POWER SUPPLY before handling LCD modules. In order to prevent electric shock, DO NOT TOUCH the electrode part, cables, connectors, and the LED circuit part of a module in which LED are built in as a light source of a backlight or a front light. High voltage is supplied to these parts while power supply is turned on.



Caution

1-1 CAUTION

1) (DISASSEMBLING OR MODIFICATION)

DO NOT DISASSEMBLE OR MODIFY the modules.

Sensitive parts inside LCD module may be damaged, and dusts or scratches may mar the displays. Toshiba Matsushita Display Technology does not warrant the modules, if customer disassembled or modified them.

2) (BREAKAGE OF LCD PANEL)

DO NOT INGEST liquid crystal material, DO NOT INHALE this material, and DO NOT PERMIT this material to contact the skin, if glass of LCD panel is broken.

If liquid crystal material contacts the skin, mouth or clothing, take the following actions immediately.

In case contact to the eye or mouth, rinse with large amount of running water for more than 15 minutes. In case contact to the skin or clothing, wipe it off immediately and wash with soap and large amount of running water for more than 15 minutes. The skin or clothing may be damaged if liquid crystal material is left adhered.

In case ingestion, rinse out the mouth well with water. After spewing up by drinking large amount of water, get medical treatment.

3) (GLASS OF LCD PANEL

BE CAREFUL WITH CHIPS OF GRASS that may cause injuring fingers or skin, when the glass is broken.

4) ABSOLUTE MAXIMUM RATINGS

DO NOT EXCEED the absolute maximum rating values under the worst probable conditions caused by the supply voltage variation, input voltage variation, variation in parts' constants, environmental temperature, etc., otherwise LCD module may be damaged.

5) RECOMMENDED OPERATION CONDITIONS

Don't exceed "the recommended operation conditions" in this specification. (The LCD panel should be used within "the recommended operation conditions".)

The performance and quality of the LCD panel are warranted only when the LCD panel is used within "the recommended operation conditions". Toshiba Matsushita Display Technology never warrants the performance and quality of the LCD panel when you use the LCD panel over "the recommended operation conditions", although within "the absolute maximum rating".

To use the LCD panel over "the recommended operation conditions" may have bad influence on the characteristics and reliability of the LCD panel and may shorten the life of the LCD panel.

Therefore, when designing the whole set, not to be over "the recommended operation conditions", you should fully take care of supply voltage change, characteristic of connection parts, surge of input-and-output line, and surrounding temperature.

6) POWER PROTECTION CIRCUIT

Employ protection circuit for power supply, whenever the specification specifies it.

A suitable protection circuit should be applied, based on each system design.

DO NOT MODIFY the fuse used in the module. It may cause overheat and/or burning if dusts or metal particles are on the PCBs in the LCD module.

7) DISPOSAL

Always comply all applicable environmental regulations, when disposing of LCD module.

8) EDGES OF PARTS

Be careful with handling the metal frame (bezel) of a module. Even though burr disposal treatment is performed, It may cause injuring. Be careful with edges of glass parts and touch panel identically. For designing the system, give special consideration that the wiring and parts do not touch those edges.

9) LCD module's upper and lower end portions (LED portions) get hot.

The LEDs are built in the upper and lower end portions of LCD module as backlight sources. While LEDs are lit and immediately after turned off, the face of LCD module (display surface), top and bottom faces, metal portions of right and left side faces, and metal portion of LED unit cover(s) on the back are hot and require caution.

In case of touching (working on) such portion by necessity, surely disconnect the power to the LCD module beforehand (refer to page 2, item (2)), protect hands (skin) with low thermal conductive gloves etc. or wait until the temperature of metal portion gets as low as room temperature, and then touch (work on) the portion while being careful to prevent electrostatic breakdown (refer to page 5, item (2)).

For Designing the System

2-1 DESIGNING ENCLOSURE

1) MECHANICAL DIMENSIONS

Refer to the individual specification for LCD module's mechanical dimensions.

2) MOUNTING HOLES

This is a semi-finished product without front bezel. And this LCD module has no mounting holes.

Please contact to your representative or Toshiba Matsushita Display Technologies Co., Ltd. before starting mechanical design.

3) Handling

When designing module structure or chassis, please conduct a full examination and evaluation internally to prevent troubles and glass breakage.

As for the glass breakage by cell pressing in the market, and the display unevenness (pooling, abnormal display (white spot), etc.) caused by front bezel or objects on front face and back face, Toshiba Matsushita Display Technologies Co., Ltd. cannot deal such problems as our sole responsibility. If such case happens, let us consult with you separately.

4) *BENDING / TWISTING

Make sure to design the enclosure that bending/twisting forces are not applied to LCD module during and after the installation into the system.

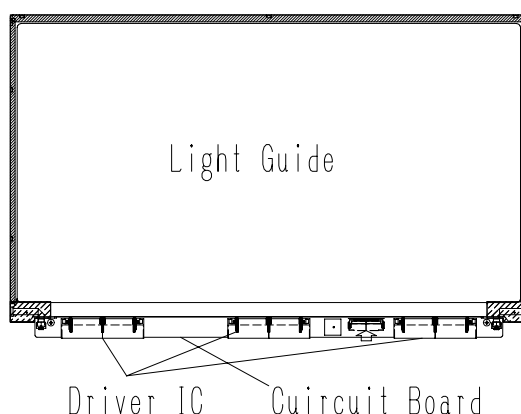
Design it so that the rear side of the LCD module may never be pushed by the set and so on. When the rear side of the LCD module is pushed, a panel is transformed, and that may cause ununiformity on the display.

5) DESIGN OF LCD MODULE REAR SURFACE

Design to not touch object to oblique lines area of drawing mentioned below.

This LCD module uses light guide. If light guide is pushed, there is danger of appearance of white spot or black spot.

And if circuit board is pushed, there is danger of damage.



6) GASES FROM SETTING MATERIAL

Some plastic materials and shock absorbing materials (rubber) used in the system may generate gases that may cause the deterioration of the polarizer laminated on LCD's panel or internal parts of the module. Prior confirmation is required.

7) GASES FROM PACKAGING MATERIAL

Some materials used for packaging (for which sulfuric acid is used in the recycling process) generate gases that may cause the deterioration of the polarizer laminated on LCD's panel or internal parts of the module. Prior confirmation is required.

2-2 DESIGNING POWER SUPPLIES AND INPUT SIGNALS TO LCD MODULE**1) CAPACITY OF POWER SUPPLY**

Be sure that power supply output from the system should be limited to higher values than listed shown below. (For example Quick Arcing Fuse with listed ratings can be used.)

It is because this LCD module explained in this specification has a current limiter, with such function at power input line(s). But it may be some possibility of overheat and/or burning of LCD module and its peripheral devices before current limiter of the module when open-short test of the module is performed by using power supply smaller than following recommended value.

Power Supply	Recommended maximum output current of power supply	Recommended Fuse Rating (in case of using fuse for current limiter)	Built-in Fuse Rating (for reference)
V _{DD}	4.0 A	0.5-3.0 A	1.25 A

Refer to individual specification for details for capacity of power supply, and apply some protection circuit including fuses for power supply lines.

2) SEQUENCE OF POWER SUPPLIES AND INPUT SIGNALS

Power-supply lines should be designed as follows.

Power supplies should always be turned on before the input signals are supplied to LCD module, and the input signals should be disconnected before power supplies are turned off.

If this sequence is not followed, it may cause miss-operation of the panel.

Refer to "2.4.2 Sequence of Power Supplies and Signals" for the detailed specification.

In addition, refer to individual specifications for unused terminals.

3) PREVENTION OF IMAGE STICKING

Design the system not to display same pattern for a long time in order to prevent image sticking on the panel. Note that incorrect sequence of power supplies and input signals may cause the sticking on the panel, too.

4) GROUNDING OF METAL FRAME

Grounding of metal frame of LCD module is generally effective to prevent radiation interference from the system design.

However, the necessity of grounding, or effective grounding method should be dependent on each system design.

2-3 DESIGNING FOR BETTER VISIBILITY**1) PANEL ANGLE**

Visibility of LCD module deeply depends on the viewing directions. The position and the angle of LCD module in the system should be designed so that the best visibility can be obtained at the actual usage.

2) WINDOW OPENING

Dimensions of window opening of the system's enclosure should be designed as smaller than "Viewing Area" and larger than "Active Area" specified in individual specification in order to obtain better appearance.

3) PROTECTIVE COVER

In case of severe environmental condition like outdoor usage, a proper transparent protective cover(lens) over LCD module is recommended to prevent scratches, invasion of dust, water, etc., between the system housing and LCD module.

It is recommended to apply an Ultra-violet filter (less than 390nm cut) onto the LCD module, for outdoor operation.

Strong ultra-violet radiation may damage the panel. However, in that case, transmittance-luminance will decrease. Careful selection of material is required.

Don't expose any parts, except the viewing area, into the direct sunlight, otherwise deterioration may occur.

For Installation in Assembly**3-1 CARRYING**

Hold metal frame (bezel) when you carry LCD module. Don't hold FL cable.

3-2 ESD (ELECTRO-STATIC DISCHARGE) PREVENTION

The C-MOS LSIs used in LCD module is very sensitive to ESD. The following caution should be taken when installing LCD module to an enclosure of the system in order to prevent damage of C-MOS LSIs used in LCD module.

1) HUMIDITY

Ambient humidity of working area is recommended to be higher than 50%RH in order to avoid ESD.

2) GROUNDING

2-1) Grounded electro-conductive mats are recommended to be covered on the floor of working area and surface of working benches.

2-2) The grounding should be done through a resistor of 0.5-1M ohms in order to prevent spark of ESD.

2-3) Person handling LCD modules should be grounded with such as wrist band.

2-4) Tools like screw drivers and working benches should be grounded.

3) IONIZER

Using ionizer (an antistatic blower) is recommended at working area in order to reduce electro-static voltage.

4) REMOVING PROTECTION FILM

When removing protection film from LCD panel, peel off the film slowly (more than three seconds) from the edge of the panel with round-ended tweezers or adhesive tape while blowing with ionizer toward the peeling face to minimize ESD which may damage electrical circuit.

5) Be careful with touching metal portion of testing instruments in order to prevent unnecessary ESD.

6) Do not touch the electrode area of PCB and electrical parts like LSI, capacitor, connector pin, etc.

3-3 DUST AND STAIN PREVENTION**1) WORKING AREA**

Reduce dust level in working area. Especially the level of metal particle should be decreased, otherwise electrical circuit in LCD module may be damaged due to short circuit by metal particles.

2) PROTECTION FILM

LCD module may be shipped with "protection film" on LCD panel in order to prevent from scratches and dust.

It is recommended to remove the film at later process of assembling.

3) FINGER PRINT

Use finger stalls or soft and dust-free gloves in order to keep clean appearance of LCD module when handled for incoming inspection and assembly.

4) *WIPING OFF DUST ON THE PANEL

When LCD panel becomes dirty, wipe the panel surface off softly with absorbent cotton or another soft cloth.

If necessary, breathe upon the panel surface and then wipe off immediately and softly again.

If the dirt can not be wiped off, follow the instructions described in individual specification.

Be careful not to spill organic solvents into the inside of LCD module. The polarizer laminated to LCD panel and adhesives may be invaded by the organic solvents, so do not use any organic solvents for wiping off LCD panel. Driver IC and PCB area used inside LCD module may be damaged by the solvents.

5) ADHESIVE ON LCD PANEL

Be careful not to attach adhesive, grease, etc., on LCD panel, because it is difficult to remove them without any damages on LCD panel.

6)(WATER SPOTS ON THE PANEL

Avoid the dewing or water condensation.

Wipe off a spot or spots of water or mist on LCD panel softly with absorbent cotton or another cloth as soon as possible if happened, otherwise discoloration or stain may be caused. If water invades into LCD module, it may cause LCD module damages.

7) Gas

Do not expose LCD module to the gas (which is not normally contained in the atmosphere), it may cause mis-operation or defects.

3-4 BENDING / TWISTING OF LCD MODULE DURING ASSEMBLY**1) INSTALLING LCD MODULE TO THE ENCLOSURE**

Do not bend or twist LCD module even momentary when LCD module is installed into an enclosure of the system.

Bending or twisting LCD module may cause its damages.

2) FASTENING SCREWS

Fasten screws for mounting holes uniformly, otherwise bending / twisting force may be applied to LCD module.

3) INTERFACE

Do not fasten screws, with catching interface cable or FPC between LCD module and the enclosure.

This may cause bending of LCD module, or become the cause of a failure by damaging cable or FPC.

3-5 MECHANICAL FORCES**1)* STRONG MECHANICAL SHOCK**

Refrain from strong mechanical shock like dropping from the working bench or knocking against hard object.

These may cause panel crack, damage of FL or other miss-operation.

2)* EXCESSIVE FORCE

Refrain from excessive force like pushing the surface of LCD panel and LCD module. This may cause scratches or breakage of the panel, or a failure of the module.

3)* PRESSURE ON THE PANEL

Do not put heavy object such as tools, books, etc., and do not pile up LCD modules.

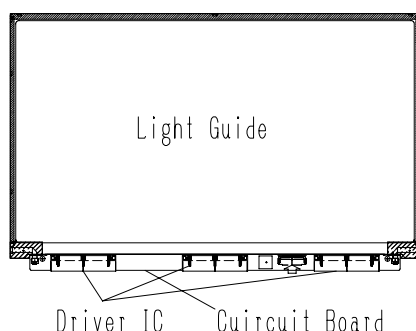
Be careful not to touch surface of the polarizer laminated to the panel with any hard and sharp object. The polarizer is so soft that it can be easily scratched, even the protect film covers it.

4)* PRESSURE ON REAR SIDE

Don't push at oblique lines of drawing mentioned below.

This LCD module uses light guide. If light guide is pushed, there is danger of appearance of white spot or black spot.

And if circuit board is pushed, there is danger of damage.



5) CONNECTORS

When inserting or disconnecting the connectors to LCD module, be sure not to apply force against PCB nor connecting cables, otherwise internal connection of PCB and TAB drivers may be damaged.

Do not fasten screws while putting cables like those for interface between LCD module and the enclosure.

3-6 OPERATION

Be sure that the following caution should be taken under assembly and inspection of the system.

1) POWER SUPPLY

Power supplies should always be turned off in connecting process.

Do not connect or disconnect the power cables and connectors with power applied to LCD module.

This may cause damage of module circuit.

2) INPUT SIGNAL

The signal should be applied after power supplies are turned on.

The signal should be removed before power supplies are turned off.

The detailed sequence of power supplies and signals are described in individual specifications.

3) LCD LONG PERIOD OPERATION

In case of LCD long period operation, discoloration of light guide or optical sheet will be happened due to ultra violet and heat from CCFL. As the result, there is possibility to have out of specification for the optical characteristic as "5.2".

But this is not irregular phenomena. Moreover, CCFL also has the characteristic of color shift by long period operation.

4) LED life

Please note that LED life will be shorter than the average life described in the Specification if the ambient temperature is higher than 25°C.

When replacing LCD module, turn off supply voltage and input signal to the LCD module, surely disconnect the power supply to the circuit for lighting the backlight (not only by turning off the control signal to ON/OFF terminal etc.), and then replace the LCD module.

- 5) To replace LCD modules, make sure that all power supplies, voltages, input signals and driver for LED backlight should be completely turned off (not only to turn off at ON/OFF terminal, but ensure to turn off the power supply completely then replace LCD modules).

For Transportation and Storage**1) TEMPERATURE**

Do not store LCD modules in high temperature, especially in high humidity for a long time (approximately more than one month).

It is strongly recommended to store LCD modules where the temperature is in the range of 0 to 35 degrees Celsius and the humidity is lower than 70%.

2) LOW TEMPERATURE

Liquid crystal material may be coagulated and LCD panel may be damaged at the lower temperature than storage temperature range described in individual specification.

3) ULTRA VIOLET RAY

Store LCD module without exposure to direct sunlight or fluorescent lamps in order to prevent the module from strong ultra violet ray.

4) CLEANLINESS

Keep the module in clean place, because any dust, hard particle may damage the polarizer, or dust invades the inside of the module.

5) *CONDENSATION OF WATER

Avoid condensation of water on LCD module, otherwise it may cause mis-operation or defects. Keep away LCD module from such ambient.

6) Gas

Among some of cardboards and rubber parts etc. generates corrosive gas, so it is advisable to confirm its reliability on the whole set or its packed condition.

7) PACKAGING

In case of transportation or storage after opening the original packaging, LCD modules are recommended to be repacked into the original packaging with the same method, especially with same kind of desiccant.

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1. Scope

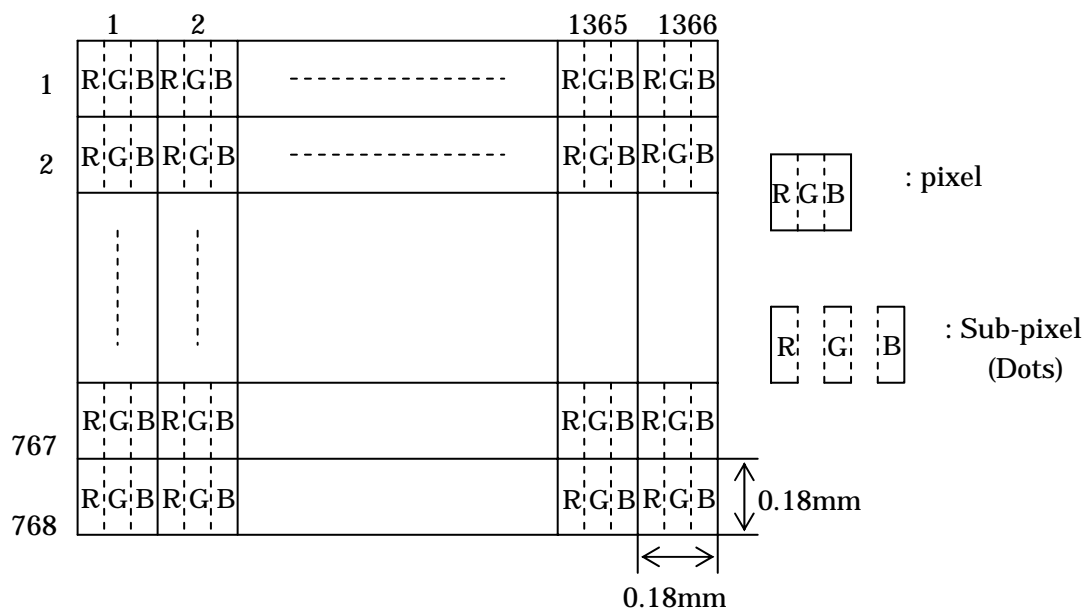
This specification is applicable to Toshiba Matsushita Display Technology's 31cm diagonal size TFT-LCD module "LTD111EXCA" designed for Personal Computer.

2. Product Specifications

2.1 General Specifications

Item	Specifications
Display Mode	TN color(64 gray scales, 262,144 colors) Transmissive type, Normally white
Viewing Direction	6 o'clock (in direction of maximum contrast)
Driving Method	TFT active matrix
Input Signals	LVDS interface CLK+,CLK- IN0+,IN0- IN1+,IN1- IN2+,IN2-
Active Area	245.88 (W) × 138.24 (H) (mm)
Viewing Area	247.8 (W) × 140.2 (H) (mm)
Number of Pixels	1366 (W) × 768 (H) ¹⁾
Pixel Pitch	0.18 (W) × 0.18 (H) (mm) ¹⁾
Pixel Arrangement	RGB vertical stripes ¹⁾
Surface Treatment	Glare and hard coat 2H on LCD surface
Backlight	LED backlight (10serial x 4parallel)
Dimensional Outline	255.0 (W) × 159.4 (H) × 2.85max.(FPC part) (D) (mm)

Note 1)



2.2 Absolute Maximum Ratings ¹⁾

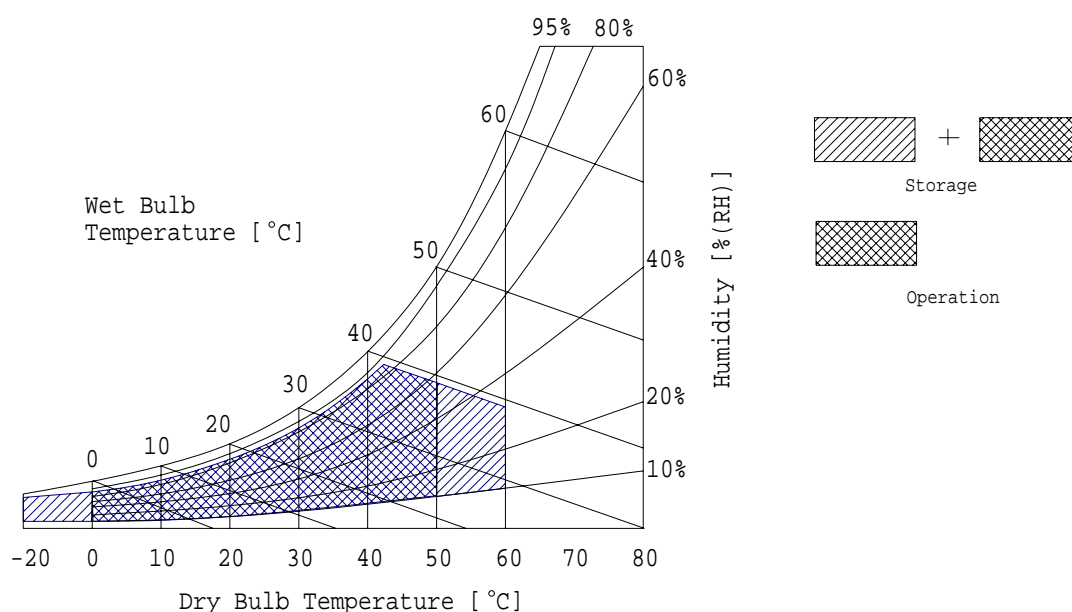
Item	Symbol	Min.	Max.	Unit	Checked Terminal ⁴⁾
Supply Voltage	V_{DD}	-0.3	+4.0	V	V_{DD} - GND
Input Voltage of Signals	V_{IN}	-0.3	$V_{DD}+0.3$	V	LVDS interface
LED Supply Voltage	V_{LED}	-	5.0	V	
LED Current	I_{LED}	0	30	mA	
Operating Ambient Temperature ²⁾	T_{OP}	0	+50	°C	
Operating Ambient Humidity ²⁾	H_{OP}	10	90	%(RH)	
Storage Temperature ²⁾	T_{STG}	-20	+60	°C	
Storage Humidity ²⁾	H_{STG}	10	90	%(RH)	
Operating Temperature for Panel ³⁾	-	0	+60	°C	

Note1) Do not exceed the maximum rating values under the worst probable conditions taking into account the supply voltage variation, input voltage variation, variation in part constants, and ambient temperature and so on. Otherwise the module may be damaged.

2) Wet bulb temperature should be 39°C Max, and no condensation of water. See figure below.

3) The surface temperature caused by self heat radiation of cell itself is specified on this item.

4) Refer to 2.4.5



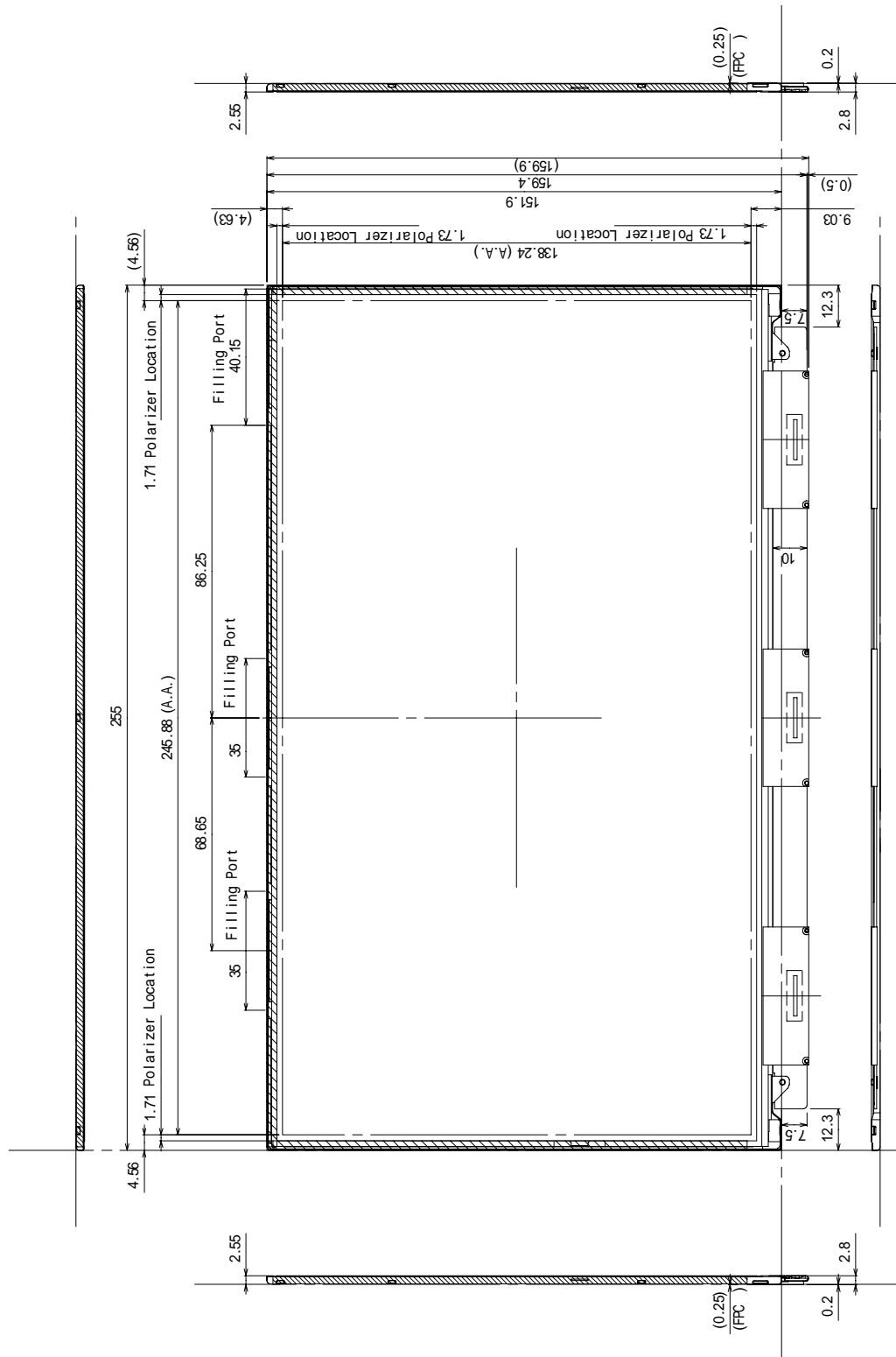
2.3 Mechanical Specifications

2.3.1 Weight

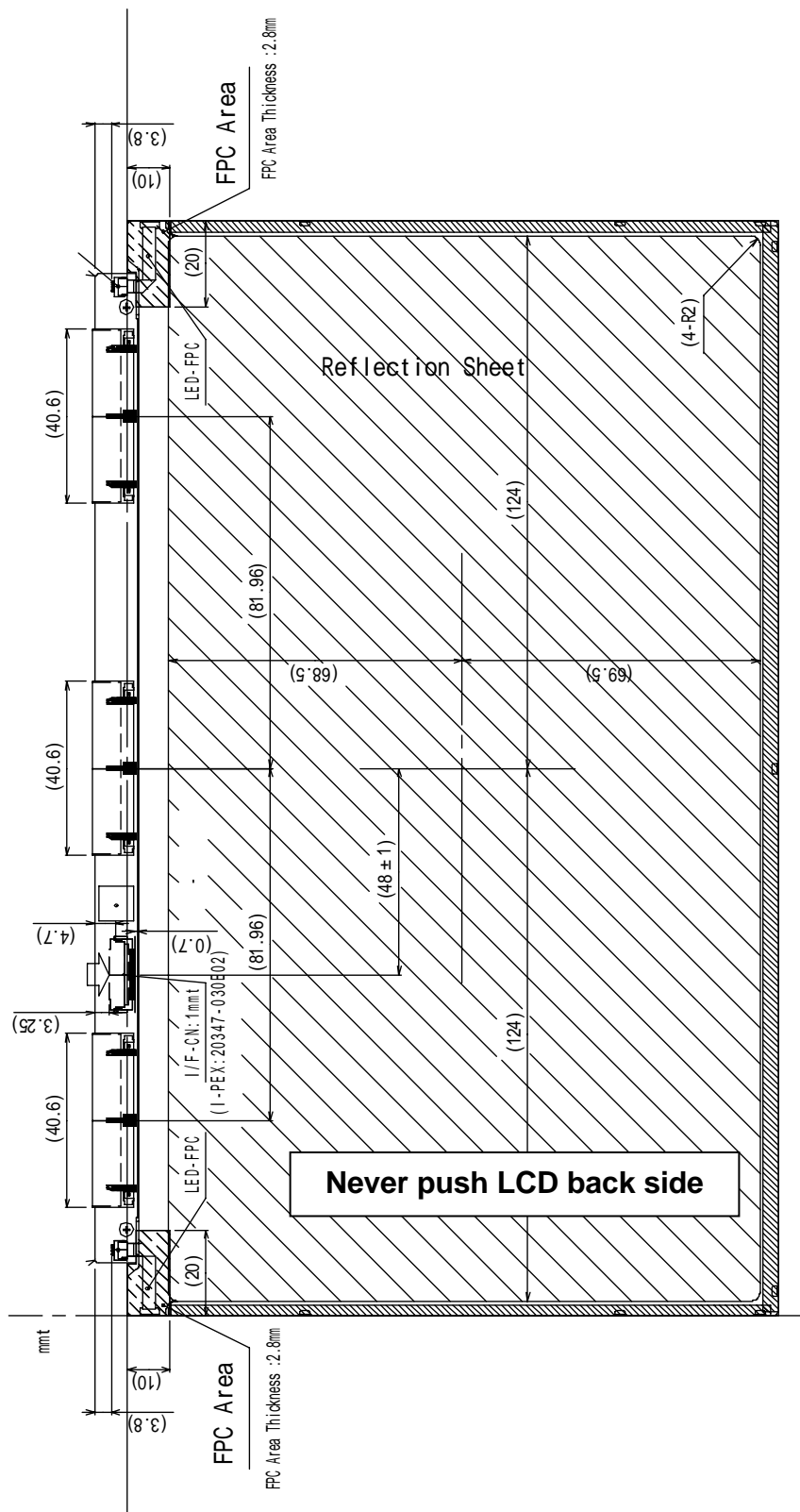
146 ± 15 (g)

2.3.2 Dimensional Outline (front figure)

Unit : mm

Standard Tolerance: ± 0.5 

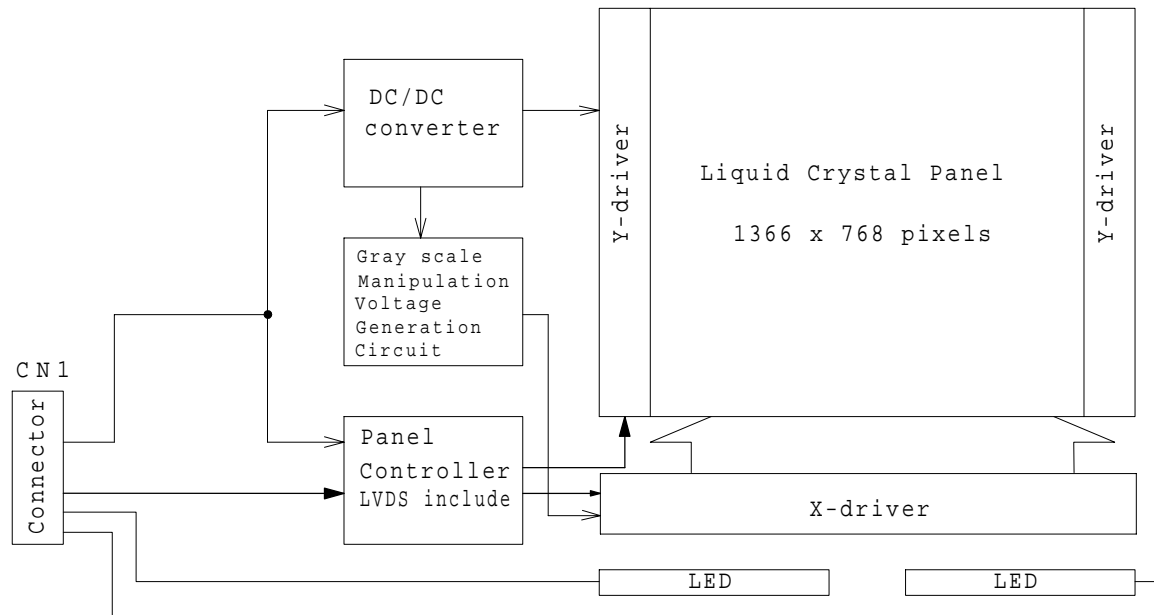
Note) If customer remove tape for fixing FL cable, Toshiba Matsushita Display Technology can not guarantee.

**Warning**

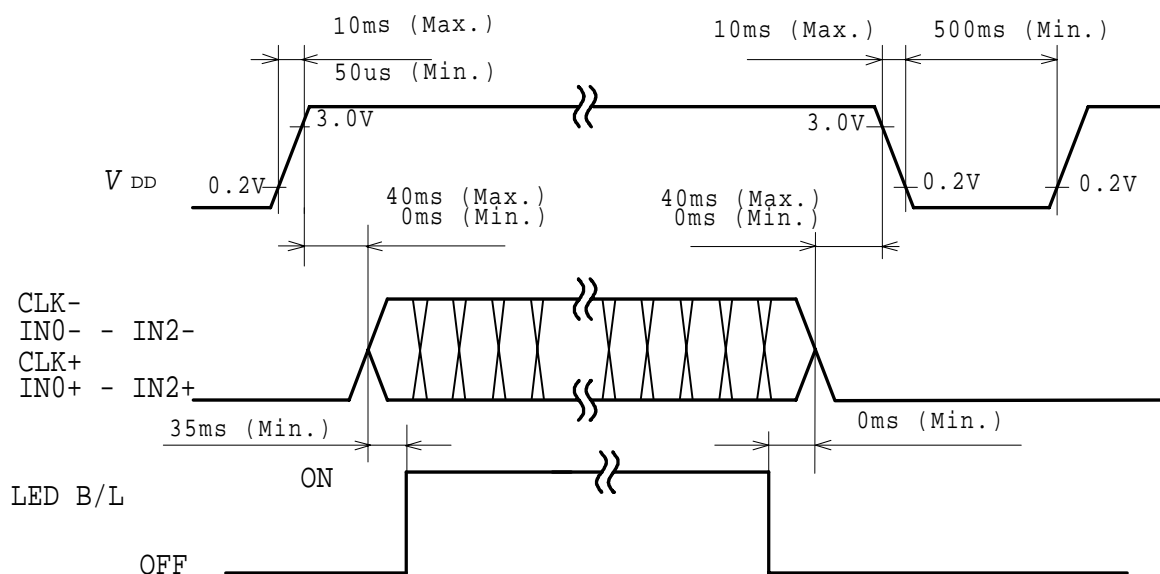
Note) Never push LCD back side. If LCD back side was pressed, It may cause damage of the back light system.

2.4 Electrical Specifications

2.4.1 Circuit Diagram

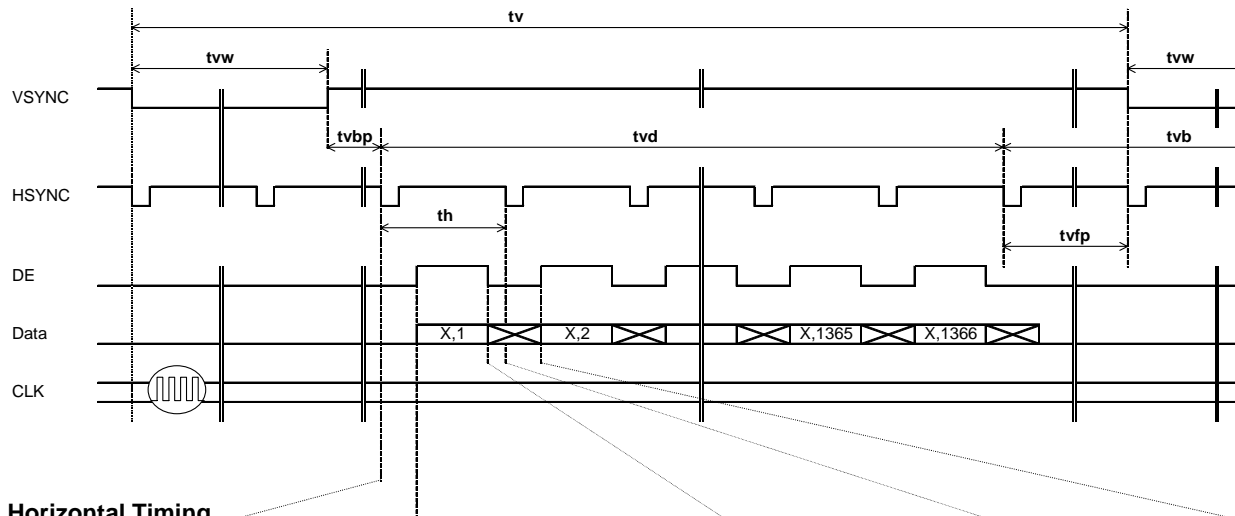


2.4.2 Sequence of Power Supplies and Signals

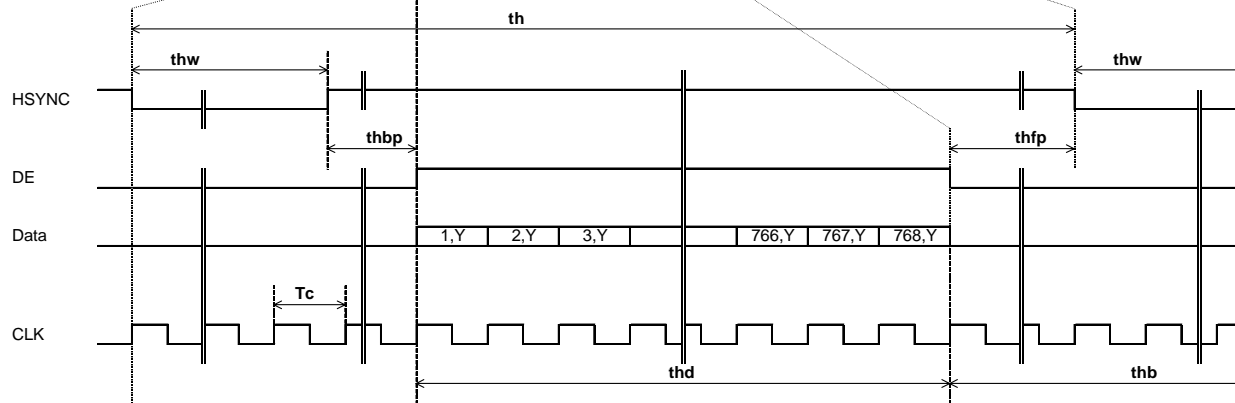


2.4.3 Timing Chart

(1) Vertical Timing



(2) Horizontal Timing



2.4.4 Timing Specifications ^{1) 2) 3) 4) 5) 6)}

Item	Symbol	min.	typ.	max.	unit
Horizontal Scanning Term	t_h	$1656 \times t_c$	$1664 \times t_c$		clock
H-sync Pulse Width	t_{hw}	$8 \times t_c$	$128 \times t_c$	-	clock
Horizontal Front Porch	t_{hfp}	$8 \times t_c$	$64 \times t_c$	-	clock
Horizontal Back Porch	t_{hbp}	$8 \times t_c$	$106 \times t_c$	-	clock
Horizontal Display Term	t_{hd}	$1366 \times t_c$	$1366 \times t_c$	$1366 \times t_c$	clock
Horizontal Blanking	t_{hb}	$290 \times t_c$	$298 \times t_c$		clock
Frame Period	T_v	$774 \times t_h$	$776 \times t_h$		line
V-sync Pulse Width	t_{vw}	$1 \times t_h$	$1 \times t_h$	-	line
Vertical Blanking	t_{vb}	$6 \times t_h$	$8 \times t_h$	-	line
Vertical Front Porch	t_{vfp}	$1 \times t_h$	$1 \times t_h$	-	line
Vertical Back Porch	t_{vbp}	$4 \times t_h$	$6 \times t_h$	-	line
Vertical Data Sync Period	t_{vds}	$2 \times t_h$	$27 \times t_h$	-	line
Vertical Display Term	t_{vd}	$768 \times t_h$	$768 \times t_h$	$768 \times t_h$	line
Clock Period	T_c	12.50	12.903		ns

Note 1) Refer to "Timing Chart" and LVDS (THC63LVDF84A-85) specifications by THine Electronics, Inc.

Note 2) If CLK is fixed to "H" or "L" level for certain period while DE is supplied, the panel may be damaged.

Note 3) Do not make t_v , t_h , t_{hbp} and t_{vds} fluctuate.

If t_v , t_h , t_{hbp} and t_{vds} are fluctuate, the panel displays black.

$$t_{vb} = t_{vw} + t_{vfp} + t_{vbp}$$

$$t_{hb} = t_{hw} + t_{hfp} + t_{hbp}$$

Note 4) In case of using the long frame period, the deterioration of display quality, noise etc. may be occurred.

Note 5) NCLK count of each Horizontal Scanning Time should be always the same.

V-Blanking period should be " n " X "Horizontal Scanning Time". (n : integer)

Frame period should be always the same.

2.4.5 Interface Connector

CN1 INPUT SIGNAL (20347-030E-02 / I-PEX)

[Mating Connector : 20345-*30T-## / I-PEX]

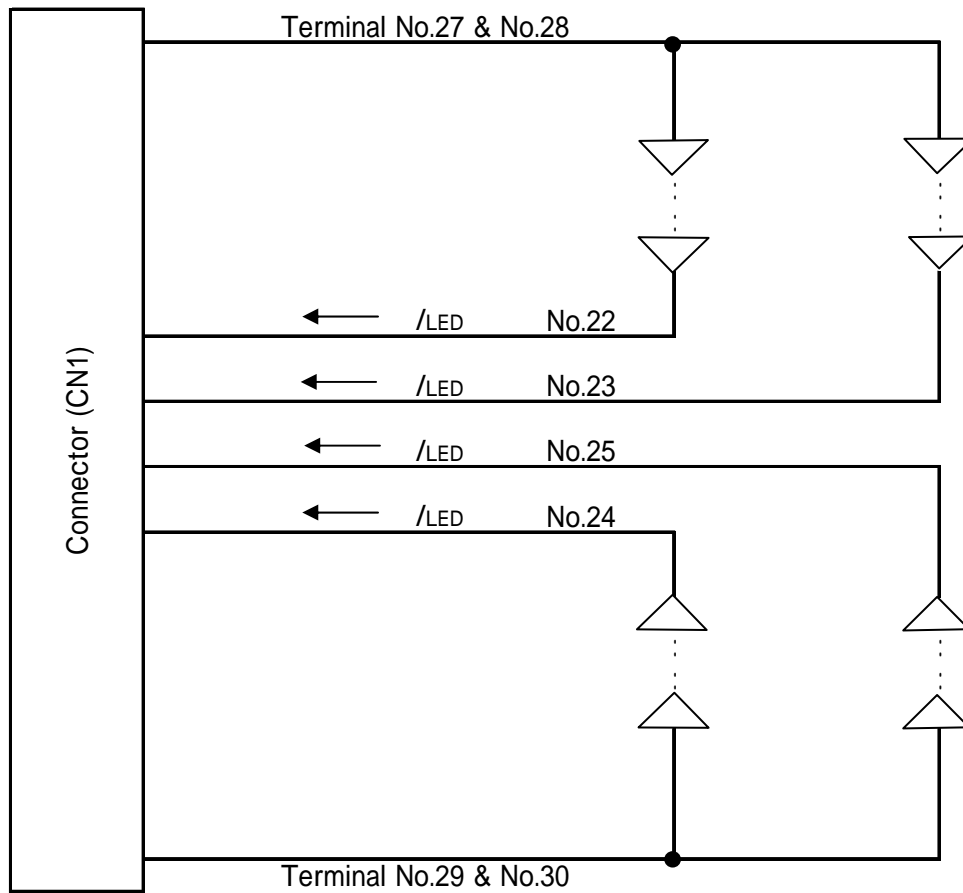
Terminal No.	Symbol	Function
1	V _{ss}	GND
2	RxIN0-	Negative LVDS differential data input (R0-R5,G0)
3	RxIN0+	Positive LVDS differential data input (R0-R5,G0)
4	RxIN1-	Negative LVDS differential data input (G1-G5, B0-B1)
5	RxIN1+	Positive LVDS differential data input (G1-G5, B0-B1)
6	RxIN2-	Negative LVDS differential data input (B2-B5, HSYNC, VSYNC, DE)
7	RxIN2+	Positive LVDS differential data input (B2-B5, HSYNC, VSYNC, DE)
8	CLK-	Clock Signal(-)
9	CLK+	Clock Signal(+)
10	NC	Non-Connection
11	V _{ss}	GND
12	V _{ss}	GND
13	V _{ss}	GND
14	V _{ss}	GND
15	V _{ss}	GND
16	V _{DD}	Power Supply : +3.3V
17	V _{DD}	Power Supply : +3.3V
18	V _{DD}	Power Supply : +3.3V
19	V _{DD}	Power Supply : +3.3V
20	V _{DD}	Power Supply : +3.3V
21	NC	Non-Connection
22	VDC11	LED Cathode (Negative)
23	VDC12	LED Cathode (Negative)
24	VDC21	LED Cathode (Negative)
25	VDC22	LED Cathode (Negative)
26	NC	Non-Connection
27	VAC1	LED Anode (Positive)
28	VAC1	LED Anode (Positive)
29	VAC2	LED Anode (Positive)
30	VAC2	LED Anode (Positive)

Note 1) Please connect GND pin to ground. Don't use it as no-connect nor connectiton with high impedance.

Note 2) Please connect NC to nothing. Don't connect it to ground nor to other signal input.

Note 3) 262,144 colors are displayed by the combinations of 18 bits data. (See next page)

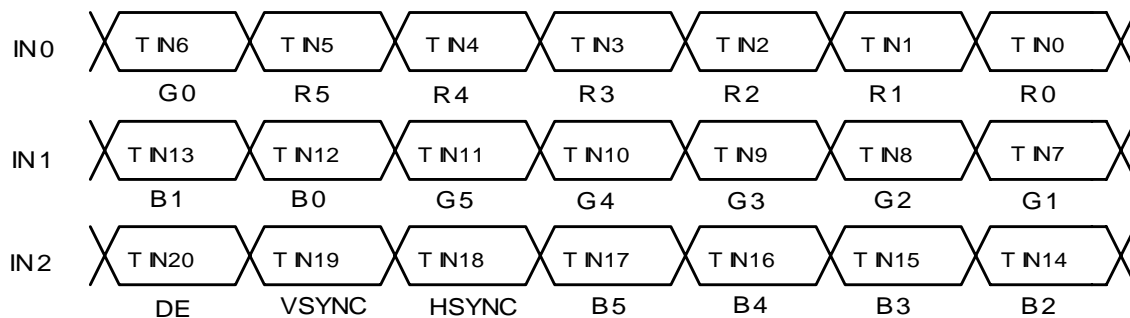
EQUIVALENT CIRCUIT OF LED



**RECOMMENDED TRANSMITTER TRANSMITTER (THC63LVDF83A,THC63LVDM83A,THC63LVDM83A-85)
TO LTD111EXCA INTERFACE ASSIGNMENT**

Case1: 6Bit TRANSMITTER

Input Terminal No.		Input Signal (Graphics controller output signal)		Output Signal Symbol	To LTD111EXCA Interface(CN1)	
Symbol	Terminal	Symbol	Function		Terminal	Symbol
TA0	44	R0	Red Pixels Display Data (LSB)	TA- TA+	No.2 No.3	RxIN0- RxIN0+
TA1	45	R1	Red Pixels Display Data			
TA2	47	R2	Red Pixels Display Data			
TA3	48	R3	Red Pixels Display Data			
TA4	1	R4	Red Pixels Display Data			
TA5	3	R5	Red Pixels Display Data (MSB)			
TA6	4	G0	Green Pixels Display Data (LSB)	TB- TB+	No.4 No.5	RxIN1- RxIN1+
TB0	6	G1	Green Pixels Display Data			
TB1	7	G2	Green Pixels Display Data			
TB2	9	G3	Green Pixels Display Data			
TB3	10	G4	Green Pixels Display Data			
TB4	12	G5	Green Pixels Display Data (MSB)			
TB5	13	B0	Blue Pixels Display Data (LSB)	TC- TC+	No.6 No.7	RxIN2- RxIN2+
TB6	15	B1	Blue Pixels Display Data			
TC0	16	B2	Blue Pixels Display Data			
TC1	18	B3	Blue Pixels Display Data			
TC2	19	B4	Blue Pixels Display Data			
TC3	20	B5	Blue Pixels Display Data (MSB)			
TC4	22	HSYNC	H-Sync	TCLK - TCLK +	No.8 No.9	CLK IN- CLK IN+
TC5	23	VSYNC	V-Sync			
TC6	25	DE	Compound Synchronization Signal			
CLK IN	26	NCLK	Data Sampling Clock			



2.4.6 Colors Combination Table

	Display	R5 R4 R3 R2 R1 R0	G5 G4 G3 G2 G1 G0	B5 B4 B3 B2 B1 B0	Gray ScaleLevel
Basic Color	Black	L L L L L L	L L L L L L	L L L L L L	-
	Blue	L L L L L L	L L L L L L	H H H H H H	-
	Green	L L L L L L	H H H H H H	L L L L L L	-
	Light Blue	L L L L L L	H H H H H H	H H H H H H	-
	Red	H H H H H H	L L L L L L	L L L L L L	-
	Purple	H H H H H H	L L L L L L	H H H H H H	-
	Yellow	H H H H H H	H H H H H H	L L L L L L	-
Gray Scale of Red	White	H H H H H H	H H H H H H	H H H H H H	-
	Black	L L L L L L	L L L L L L	L L L L L L	L 0
	Dark ↑ ↓ Light	L L L L L H	L L L L L L	L L L L L L	L 1
		L L L L H L	L L L L L L	L L L L L L	L 2
		: : :	: : :	: : :	L3... L60
	Light	H H H H L H	L L L L L L	L L L L L L	L61
		H H H H H L	L L L L L L	L L L L L L	L62
	Red	H H H H H H	L L L L L L	L L L L L L	Red L63
Gray Scale of Green	Black	L L L L L L	L L L L L L	L L L L L L	L 0
	Dark ↑ ↓ Light	L L L L L L	L L L L L H	L L L L L L	L 1
		L L L L L L	L L L L H L	L L L L L L	L 2
		: : :	: : :	: : :	L3... L60
	Light	L L L L L L	H H H H L H	L L L L L L	L61
		L L L L L L	H H H H H L	L L L L L L	L62
	Green	L L L L L L	H H H H H H	L L L L L L	Green L63
Gray Scale of Blue	Black	L L L L L L	L L L L L L	L L L L L L	L 0
	Dark ↑ ↓ Light	L L L L L L	L L L L L L	L L L L L H	L 1
		L L L L L L	L L L L L L	L L L L H L	L 2
		: : :	: : :	: : :	L3... L60
	Light	L L L L L L	L L L L L L	H H H H L H	L61
		L L L L L L	L L L L L L	H H H H H L	L62
	Blue	L L L L L L	L L L L L L	H H H H H H	Blue L63
Gray Scale of White & Black	Black	L L L L L L	L L L L L L	L L L L L L	L 0
	Dark ↑ ↓ Light	L L L L L H	L L L L L H	L L L L L H	L 1
		L L L L H L	L L L L H L	L L L L H L	L 2
		: : :	: : :	: : :	L3... L60
	Light	H H H H L H	H H H H L H	H H H H L H	L61
		H H H H H L	H H H H H L	H H H H H L	L62
	White	H H H H H H	H H H H H H	H H H H H H	White L63

Note1 L: Low level voltage, H: High level voltage

3. Recommended Operating Conditions ^{1) 2) 3) 4) 5) 6) 7) 8)}

Item	Symbol	Min.	Typ.	Max.	Unit	Remarks
Supply Voltage ⁴⁾	V_{DD}	3.0	3.3	3.6	V	
Comon Mode Input Voltage	V_{CM}	1.0	-	1.75	V	
Differential Input amplitude	V_{ID}	100	-	600	mV	
Differential Input Voltage		0.25		0.45	V	
Supply LED Currency	I_{LED}	-	-	16	mA(rms)	

Note 1) The module should be always operated within these ranges. The "Typ." shows the recommendable value.

2) Recommended LVDS transmitter: THC63LVDF63A, THC63LVDM63A, THC63LVDM63A-85, THC63LVDF83A, THC63LVDM83A, THC63LVDM83A-85 (made by THine Electronics, Inc.)

Panel Controller contains LVDS, which is based on THC63LVDF84A-85 (made by THine Electronics, Inc.) specification.

3) LVDS is based on TIA/EIA 644

However, Common mode input voltage should be 1.0-1.75V.

4) Checked Pin Terminal: V_{DD} , GND (0V)

5) Checked Pin Terminal: IN0- ~ CLK+, GND (0V)

Measure: $|V_{IN0+}-V_{IN0-}|$, $|V_{IN1+}-V_{IN1-}|$, $|V_{IN2+}-V_{IN2-}|$
 $|V_{CLKN+}-V_{CLK-}|$

Measure: $(V_{IN0+}-V_{IN0-})/2$, $(V_{IN1+}-V_{IN1-})/2$,
 $(V_{IN2+}-V_{IN2-})/2$, $(V_{CLK+}-V_{CLK-})/2$,

6) LED current value of each row should be the same value.

7) If LED current is more than 16mA, it may cause backlight life becomes shorter

8) We recommend PWM control for LED backlight drive.

4. Electrical Characteristics

4.1 Test Conditions

Ambient Temperature	: T_a	25±5°C
Ambient Humidity	: H_a	65±20%(RH)
Supply Voltage	: V_{DD}	3.3V
Input Signal	: Refer typical value in "2.4.4 Timing Specifications".	
LED Input Current	: I_{LED}	16mA(rms)

4.2 Specifications

Item	Symbol	Min.	Typ. ¹⁾	Max.	Unit	Remark
Current Consumption	I_{DD}	-	300	400	mA	V_{DD} Terminal Current

Note 1) The Typical value of I_{DD} is measured in the following pattern.

1. White
2. Yellow
3. Purple
4. Red
5. Light Blue
6. Green
7. Blue
6. Black

1	2	3	4	5	6	7	8
---	---	---	---	---	---	---	---

5. Optical Characteristics

5.1 Test Conditions

It is same as 4.1

The measuring method is shown in 11.

5.2 Optical Specifications ¹⁾

Item	Symbol	Conditions		Specifications			Unit	Remark
				Min.	Typ	Max.		
Viewing Angle	θ	$CR \geq 10$	$\phi = 180^\circ$	30	-	-	$^\circ$	
			$\phi = 0^\circ$	40	-	-	$^\circ$	
			$\phi = 90^\circ$	40	-	-	$^\circ$	
			$\phi = -90^\circ$	40	-	-	$^\circ$	
Contrast Ratio	CR	$\theta = 0^\circ, \phi = 0^\circ$		300	500	-	-	
Response Time	$t_{ON} + t_{OFF}$	$\theta = 0^\circ, \phi = 0^\circ$		-	-	50	ms	
Luminance	L	$\theta = 0^\circ, \phi = 0^\circ$ Gray Scale Level=L63 (White)		(170)	(240)	-	cd/m ²	$I_{LED}=16mA(rms)$ 3)
				215	295	-	cd/m ²	$I_{LED}=20mA(rms)$
Luminance Uniformity ²⁾	LUNF	$\theta = 0^\circ, \phi = 0^\circ$ Gray Scale Level=L63 (White)		51	-	-	%	L_{min}/L_{max}
Chromaticity	Red	x_R y_R	Gray Scale Level:L63 $\theta = 0^\circ, \phi = 0^\circ$	See below spec			-	
	Green	x_G y_G	Ditto				-	
	Blue	x_B y_B	Ditto				-	
	White	x_W y_W	Ditto				-	

Note 1): Refer to "11. Measuring Method".

Note 2): The above test limit must be applied for initial use. Characteristics will be shifted by long period operation, but it is not irregular phenomena. Theoretically brightness characteristics will be decreased due to CCFL degradation and color shift due to optical components change.

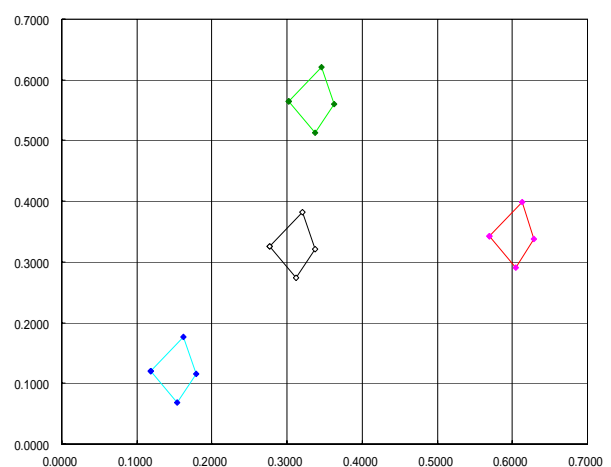
Note 3): Reference data

White	Wx	Wy
Left	0.278	0.325
Upper	0.321	0.382
Right	0.337	0.321
Lower	0.312	0.274

Green	Gx	Gy
Left	0.303	0.565
Upper	0.346	0.621
Right	0.363	0.561
Lower	0.338	0.513

Red	Rx	Ry
Left	0.569	0.342
Upper	0.612	0.399
Right	0.629	0.338
Lower	0.604	0.291

Blue	Bx	By
Left	0.119	0.120
Upper	0.162	0.176
Right	0.179	0.116
Lower	0.154	0.068



6. Quality

6.1 Inspection AQL

Total of Major Defects	: AQL 0.65 %
Total of Minor Defects	: AQL 1.5 %
Sampling Method	: ISO 2859-1:1999

6.2 Test Conditions

1) Ambient Temperature	: 25±5°C
2) Ambient Humidity	: 65±20%(RH)
3) Illumination	: Approximately 500 lx under the fluorescent lamp
4) Viewing Distance	: Approximately 30cm by the eyes of the inspector from the module
5) Inspection Angle	: $\theta=0^\circ$, $\phi=0^\circ$

6.3 Dimensional Outline

The products shall conform to the dimensions specified in 2.3.2.

Definition of Major and Minor defects are as follows.

Item	Description	Class
Important Dimensions	Dimensional outline, Dimensional between the mounting holes(hinge)	Major
Others	Dimensions specified in this specifications	Minor

6.4 Appearance Test

6.4.1 Test Conditions

1) Condition : Non-operating, operating (Pattern : L63 white raster)

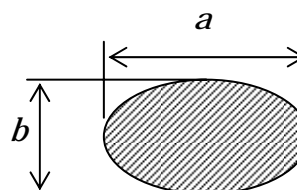
Same as 6.2

6.4.2 Specifications

Item	Description	Class		
PCB Appearance	Pattern peeling snapping, electrically short	Major		
	Repair portion on PCB is not covered by epoxy resin			
Soldering	Cold solder joint, lead move when pulled	Minor		
Bezel, Frame, Connectors	Distinct stain, rust or scratch	Major		
Black and White Spots/Lines ¹⁾²⁾				

Note 1) Inspection area should be within viewing area.

Note 2) Black/White Spot, Polarizer Dents and Polarizer Bubble shall be judged by "Average Diameter".

Average Diameter $D = (a+b) / 2$ (mm)

6.5 Display Quality

6.5.1 Test Conditions

- 1) Inspection Area : Within active area
 2) Driving Condition : Same as test conditions shown in 4.1 and 6.2
 3) Test Pattern : White display pattern (gray scale level L63) and black display pattern (gray scale level L0)

6.5.2 Specifications ⁴⁾

Item	Description / Specifications	Class
Function	No display, Malfunction	Major
Display Quality ¹⁾	Missing line	Major
	Missing Sub-Pixels	Major
	1) Bright defects ²⁾³⁾	2pcs. max.
	2) Dark defects ²⁾	4pcs. max.
	3) Total sub-pixel defects	5pcs. max.
	4) 2 Conjunction Bright defects	1 set max.
	5) 3 Conjunction Bright defects	0 set max.
	6) 2 Conjunction Dark defects	1 set max.
	7) 3 Conjunction Dark defects	0 set max.
	8) Bright defect to Bright defect distance	15mm min
	9) Dark defect to dark defect distance	5mm min.
	10) Other Item	Neglect
	Inconspicuous flicker, crosstalk, Newton's ring, Mottling Rubbing defect, Dim Lines, Horizontal Line and Vertical Line. : neglect	-
Black and White Spots/lines	Inconspicuous defects : neglect	-
Backlight	Missing (Non-operating)	Major

Note 1) Defects of both color filter and black matrix are counted as bright or dark defects.

Inspection area should be within the active area.

Note 2) Bright defect means a bright spot(sub-pixel) on the display pattern of gray scale L0.

Dark defect means a dark spot(sub-pixel) on the display pattern of gray scale L63.

Note 3) Bright spot which can not be found by using 5%ND-Filter shall not be counted as a defect.

Note 4) When display power turned off, the display image quality is not restricted to above specifications.

6.6 Reliability Test

6.6.1 Test Conditions

- 1) The module should be driven and inspected under normal test conditions.
- 2) The module should not have condensation of water (moisture) on the module.
- 3) The module should be inspected after two or more hours storage in normal conditions (15 - 35°C, 45 - 65%(RH)).
- 4) A module shall be used only for one test.

6.6.2 Specifications

The module shall have no failure in the following reliability test items.

Test Item	Test Conditions	Result
High Temperature Operation ¹⁾	50°C 192 h	OK 3p/3p
High Temperature Storage ²⁾	60°C 192 h	OK 3p/3p
High Temperature and High Humidity operation ¹⁾	50°C 80% 192 h	OK 3p/3p
Low Temperature Operation ¹⁾	0°C 192 h	OK 3p/3p
Low Temperature Storage ²⁾	-20°C 192 h	OK 3p/3p
Temperature Shock ²⁾	-20°C ⇔ 60°C 0.5h 0.5h 50 cycles	OK 3p/3p

Note 1) Operating

Note 2) Non-Operating

Definitions of failure for judgment shall be as follows:

- 1) Function of the module should be maintained.
- 2) Current consumption should be smaller than the specified value.
- 3) Appearance and display quality should not have distinguished degradation.
- 4) Luminance should be larger than 50% of the minimum value specified in 5.2.

6.7 Labels

(1) Product Label

Serial number : △△ ▲ 6A 000001

① ② ③ ④

① : Module type code

② : Manufacturing code

③ : Lot code 6 A

(1) (2)

(1):Year code-end of the A.D.

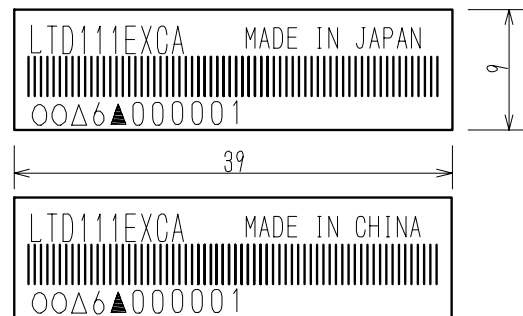
(2):Month code-alphabet → Jan. : A - Dec. : L

Bar code : CODE-39 High-density

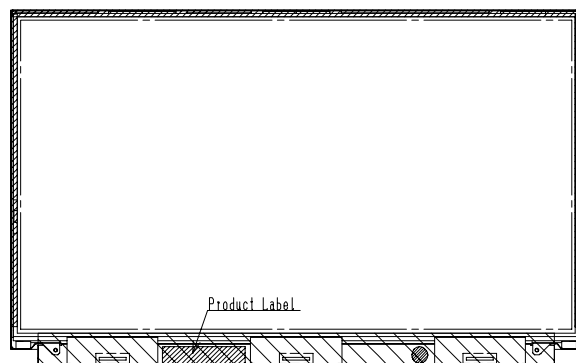
(Example : 6A → 2006 JAN.)

④: Serial code

decimal, 6 figures



2) Label Locations



:Product Label

7. Lifetime

7.1 Module (except lamp)

MTTF (Mean Time To Failure) : 50,000 h

(This value is not assurance time but inference value by following conditions.)

Conditions : Ambient temperature : $25\pm 5^{\circ}\text{C}$ (No wind)

Ambient humidity : 65%(RH)

7.2 LED backlight

7.2.1 Test Conditions

Ambient temperature : $25\pm 5^{\circ}\text{C}$ (No wind)

LED current : 16mA(rms)

Lighting condition : continuous lighting

7.2.2 Specifications

MTBF : 10,000 h

Definitions of failure for judgment shall be as follows.

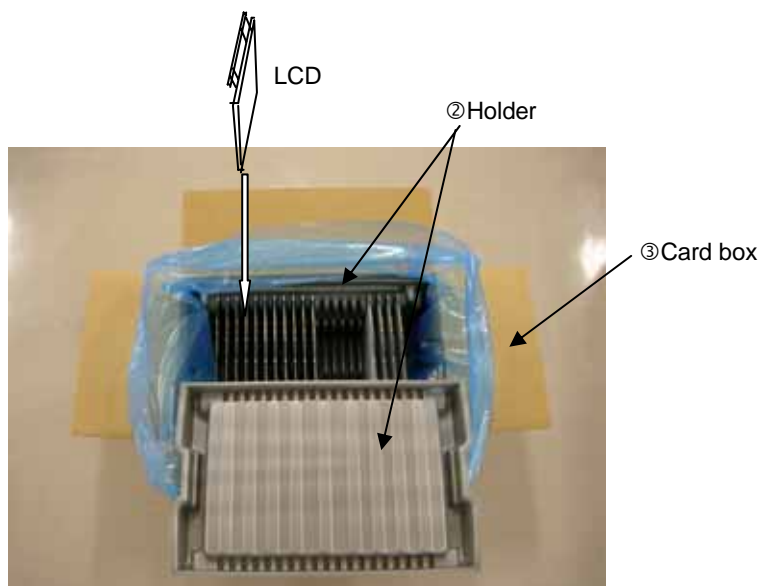
- 1) LCD luminance becomes half of the minimum value specified in 5.2.
- 2) Lamp doesn't light normally.

8. Packaging

8.1 Carton (internal package)

(1) Packaging Form

Corrugated cardboard box and polyethylene foam as shock absorber

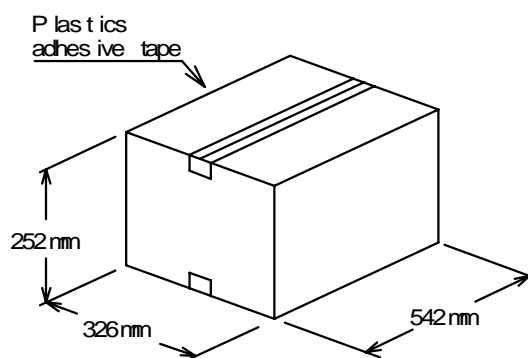
(2) Packaging Method ¹⁾²⁾

Note 1): Total weight : (Approx.) 5.0 kg

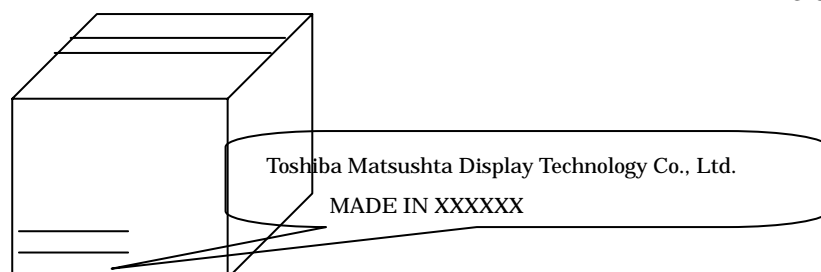
Note 2): Acceptable number of palette piling: 2 sets

(3) Packaging Material

Number	Quantity	Description
①	20p	Static electricity
②	1set	Holder
③	1p	Corrugated card box
④	1p	Plastics adhesive tape



(4) Carton Marking



9. Warranty

Warranty clause will be decided separately.

10. Regulation

The set (which our LCD module is assembled into) to conform the regulations below, take measures in set side. Toshiba Matsushita Display Technology is not liable for the regulations to the complete set, nor can guarantee our LCD module conform the regulation by itself.

a) Examples of EMI Regulations

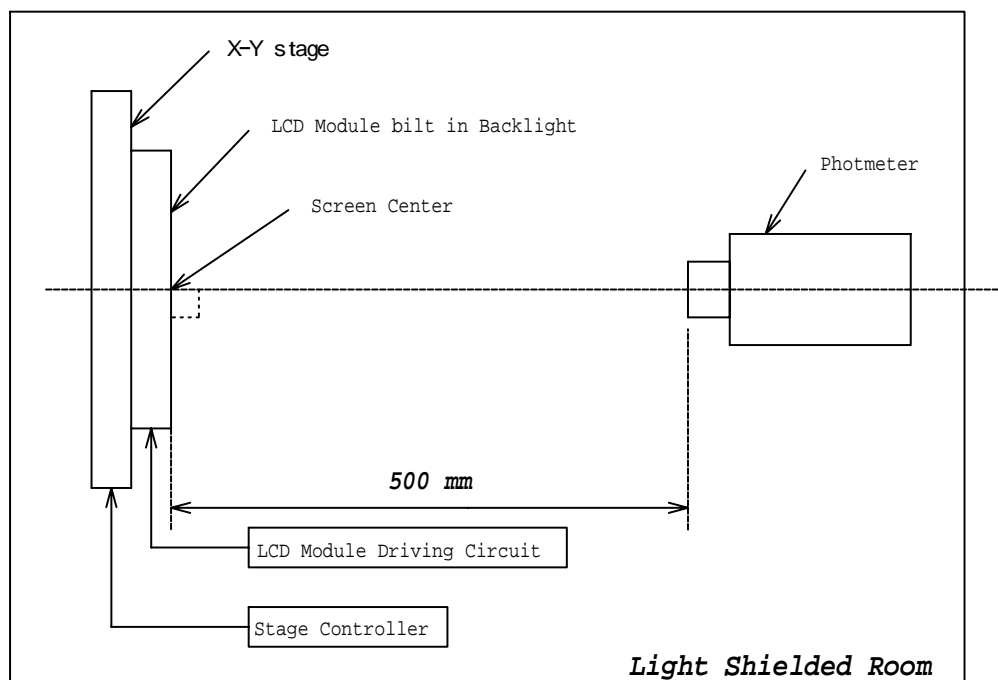
FCC : PART15 CLASS B
VCCI : CLASS B
CISPR : CLASS B

b) Examples of Safety Regulations

IEC 60950
UL 60950

11. Measuring Method

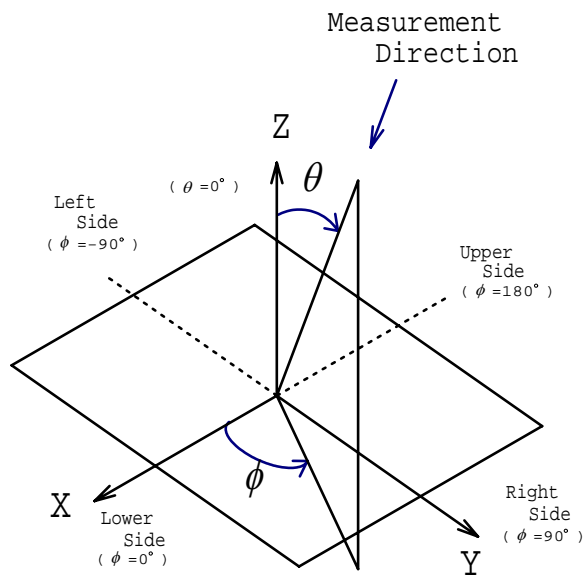
11.1 Measuring System



(1) The measurement point is the center of the active area except for the measurement of Luminance Uniformity.

(2) Photometer : BM-5A / BM-7 TOPCON (Aperture 2°)

(3) Definition of ϕ and θ :



11.2 Measuring Methods

(1) Luminance:

The luminance of the center on a white raster (gray scale level L63) shall be measured.

Measurement shall be executed 30 minutes after the lamp is lit up.

(2) Contrast Ratio:

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L63 / L0$$

L63 : Luminance on the white raster (gray scale level L63)

L 0 : Luminance on the black raster (gray scale level L0)

(3) Viewing Angle

Viewing angle is defined as the angles(θ , ϕ), in which specified contrast ratio can be obtained.

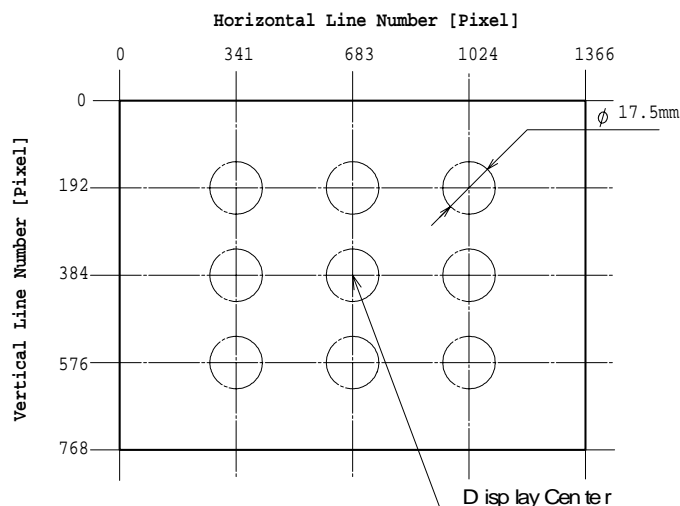
(Refer to 11.1(3) for the axes.)

(4) Luminance Uniformity:

The Luminance should be measured at 9 positions on white raster(gray scale level L63).

Uniformity can be calculated by the following expression.

$$\text{Luminance Uniformity} = \frac{\text{Minimum Luminance}}{\text{Maximum Luminance}} \times 100\%$$

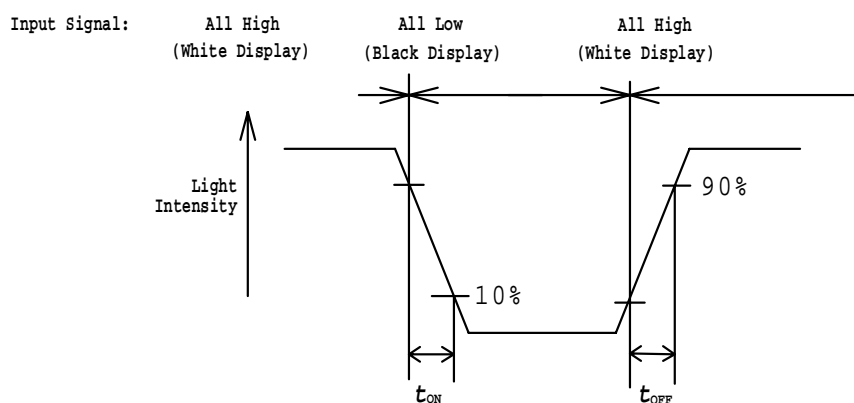


(5) Chromaticity :

The values(x,y) of chromaticity coordinates should be measured for the White, Red, Green and Blue Raster(gray scale level L63) each with a photometer.

(6) Response Time :

The response time (t_{ON} , t_{OFF}) is measured with a photo detector (photodiode) which measures the light intensity of the pixels.



t_{ON} : Turn on time is the time for a photo detector output waveform to go from 90% value to 10% of its maximum.

t_{OFF} : Turn off time is the time for a photo detector output waveform to go from 10% to 90% of its maximum.

Photodiode : S1223-01 HAMAMATSU PHOTONICS K.K.

White Display : White Raster (gray scale level L63)

Black Display : Black Raster (gray scale level L0)